

# NZ Guide to Pavement Evaluation and Treatment Design

## Rehabilitation guide



# Traffic loading – design values

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- Not addressed in either of the Guides
- Austroads Part 2 is due for imminent release
- New Zealand specific design methodology in Part 2 should be used

# Loading Calculations in AGPT Part 2 2017

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# Learning outcomes

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- AGPT Part:2 – New loading calculations for ME Design
- Why we are changing
- What are we changing to
- How is that different to old SAR/ESA
- What you will need to do
- Empirical designs keep old ESA approach.

# Why - history

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- 2012 approach considers relative damage between axle groups to be independent of Pavement Structure
- Current approach developed by Scala (1970a), simply compared axle group loads using surface deflections.
- Scala (1969, 1970b) – Noted that deflection axle group load equivalencies would change with pavement structure

# Why - research

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Moffet 2015: PhD Thesis

Austrroads 2015: The influence of multiple-axle groups loads on flexible pavement design (AP-R481-15)

Table 1. Comparison of maximum surface deflection

Pavement structure	Maximum surface deflection (mm)	
	53 kN SAST	80 kN SADT
Sprayed seal 350 mm (normal standard) crushed rock Subgrade – CBR 5%	1.27	1.21
175 mm Asphalt ( $E=4000$ MPa) 250 mm cemented material ( $E=5000$ MPa) 300 mm select fill ( $E_{\max} = 150$ MPa) 300 mm select fill ( $E_{\max} = 80$ MPa) Subgrade – CBR 3%	0.37	0.55

# Why - summary

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Basically – to get better axle group equivalency

- Old approach: Same Group Deflection = Same Damage
  - i.e. 53 kN SAST = 80 kN SADT = ..... = 226 kN QADT
- New Approach: Same Strain = Same Damage
  - i.e. 53 kN SAST  $\neq$  80 kN SADT  $\neq$  .....  $\neq$  226 kN QADT

# The details

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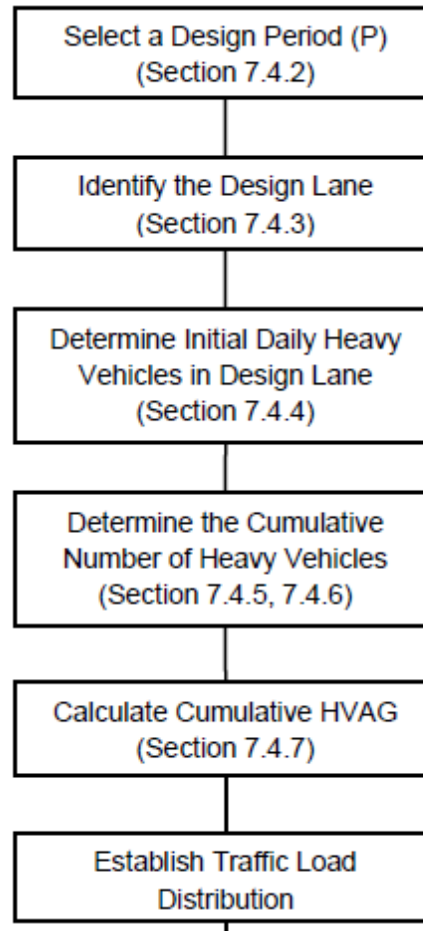
# The details - outline

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- Common Elements to calculations
- The Empirical Approach (Deflection / ESA)
- The new ME Strain Approach
- New limits for AC loading calculations
- Loading Discussion
- Learning Outcomes - check

# Common elements to traffic calculations

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# Common elements – initial daily heavies

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$$N_i = AADT \times DF \times \%HV/100 \times LDF$$

where

- $N_i$  = initial daily heavy vehicles in the design lane
- $AADT$  = Annual Average Daily Traffic<sup>2</sup> in vehicles per day in the first year (Section 7.4.4)
- $DF$  = direction factor is the proportion of the two-way AADT travelling in the direction of the design lane
- $\%HV$  = average percentage of heavy vehicles (Section 7.4.4)
- $LDF$  = lane distribution factor, proportion of heavy vehicles in the design lane (Section 7.4.3)

# Common elements – design heavies

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$$N_{HV} = 365 \times CGF \times N_i$$

where

$N_{HV}$  = Design traffic in cumulative heavy vehicles

$CGF$  = cumulative growth factor (Section 7.4.5 and Section 7.4.6)

$N_i$  = average daily number of heavy vehicles in the first year of opening to traffic (Section 7.4.4)

$$N_{DT} = N_{HV} \times N_{HVAG}$$

where

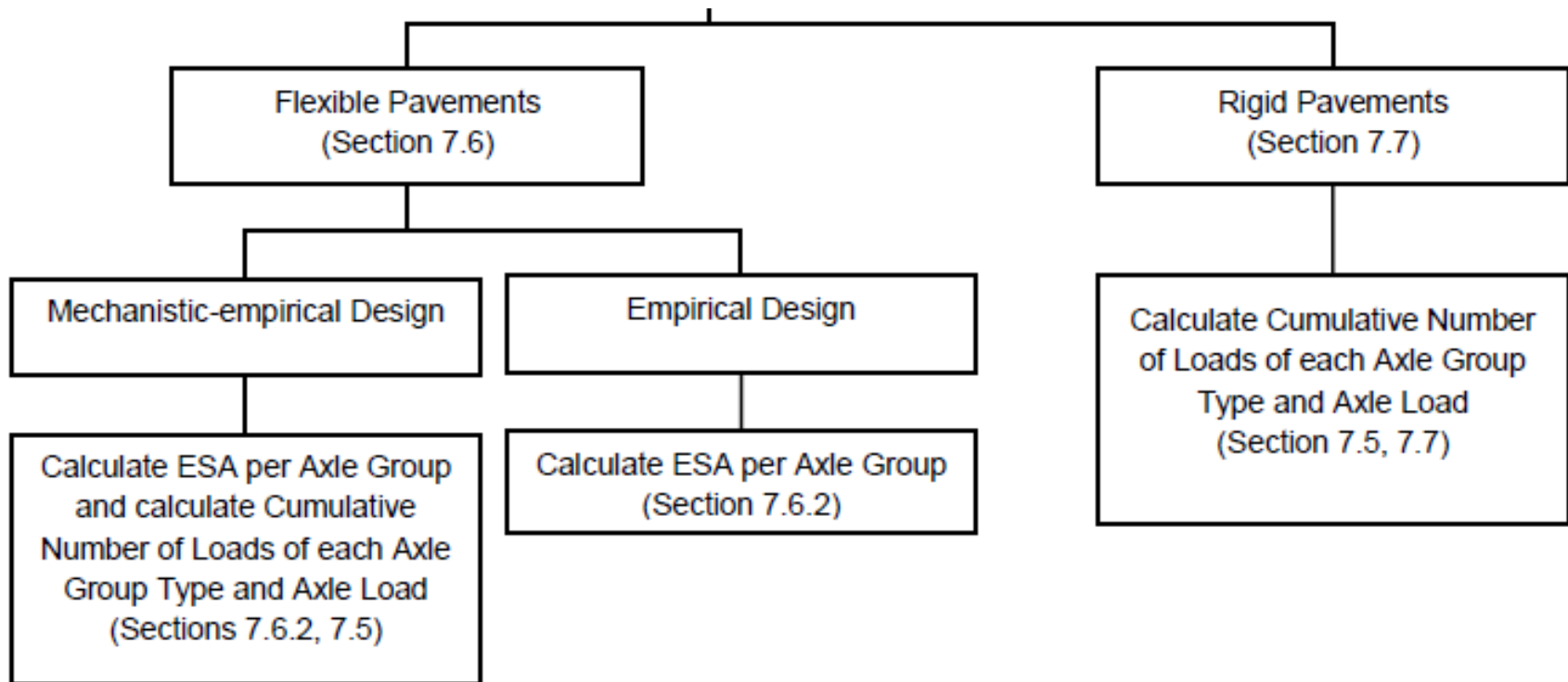
$N_{DT}$  = the cumulative heavy vehicle axle groups in the design lane over the design period

$N_{HV}$  = cumulative number of heavy vehicles (Section 7.4.5, Section 7.4.6)

$N_{HVAG}$  = average number of axle groups per heavy vehicle

# Specific elements to traffic calculations

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# Empirical ESA approach

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$$ESA_{ij} = \left( \frac{L_{ij}}{SL_i} \right)^4$$

where

$ESA_{ij}$  = Number of repetitions of a Standard Axle which causes the same amount of damage as a single passage of axle group type  $i$  with load  $L_{ij}$

$SL_i$  = Standard Load for axle group type  $i$  (from Table 7.7 and Table 7.8)

$L_{ij}$  =  $j^{th}$  load magnitude on the axle group type  $i$

# Empirical standard on axle groups

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- Austroads Reference Load - Single axle with two sets of dual wheels that carries a load of 80 kN.
- The loads on other axle groups that cause the same damage as a Standard Axle are:

Axle Configuration	Load (kN)
Single Axle Single Wheels	53
Single axle Dual Wheels	80
Tandem Axle Single Wheels	90
Tandem Axle Dual Wheels	135
Triaxle	181
Quad axle	221

# Empirical ESA approach

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The design number of Equivalent Standard Axles of traffic loading (DESA) is calculated as follows (Equation 37):

$$DESA = ESA/HVAG \times N_{DT} \quad 37$$

where

$ESA/HVAG$  = average number of Equivalent Standard Axles per Heavy Vehicle Axle Group

$N_{DT}$  = cumulative number of Heavy Vehicle Axle Groups over design period (from Equation 35)



# Empirical Approach is easy

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Axles Loads =  $26kN$                        $45kN$

$$\text{Equivalent Standard Axles} = \left(\frac{26}{53}\right)^4 + \left(\frac{45}{90}\right)^4$$

# Empirical design loading

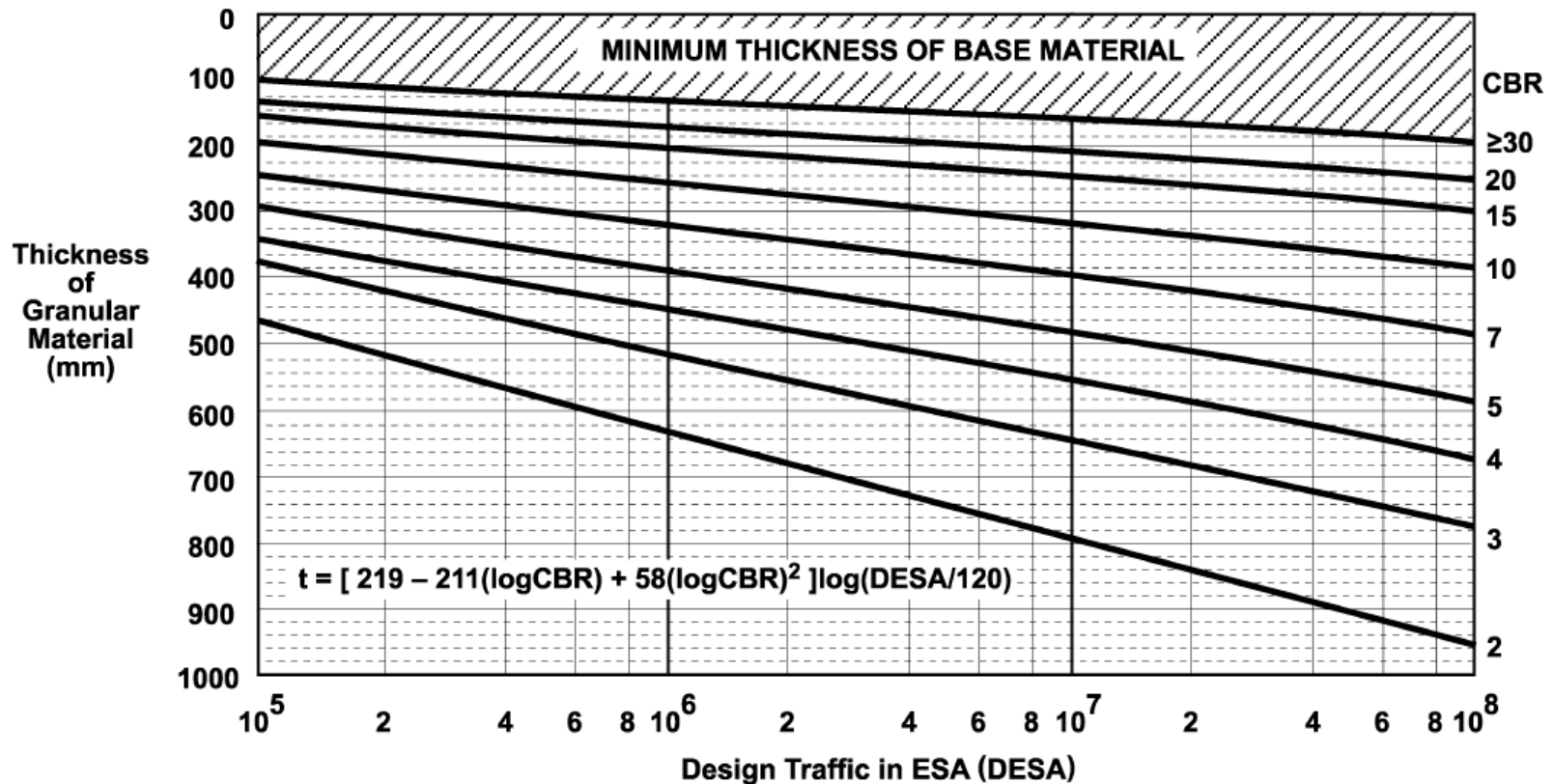


Figure 8.4: Design chart for granular pavements with thin bituminous surfacing

# Empirical design loading

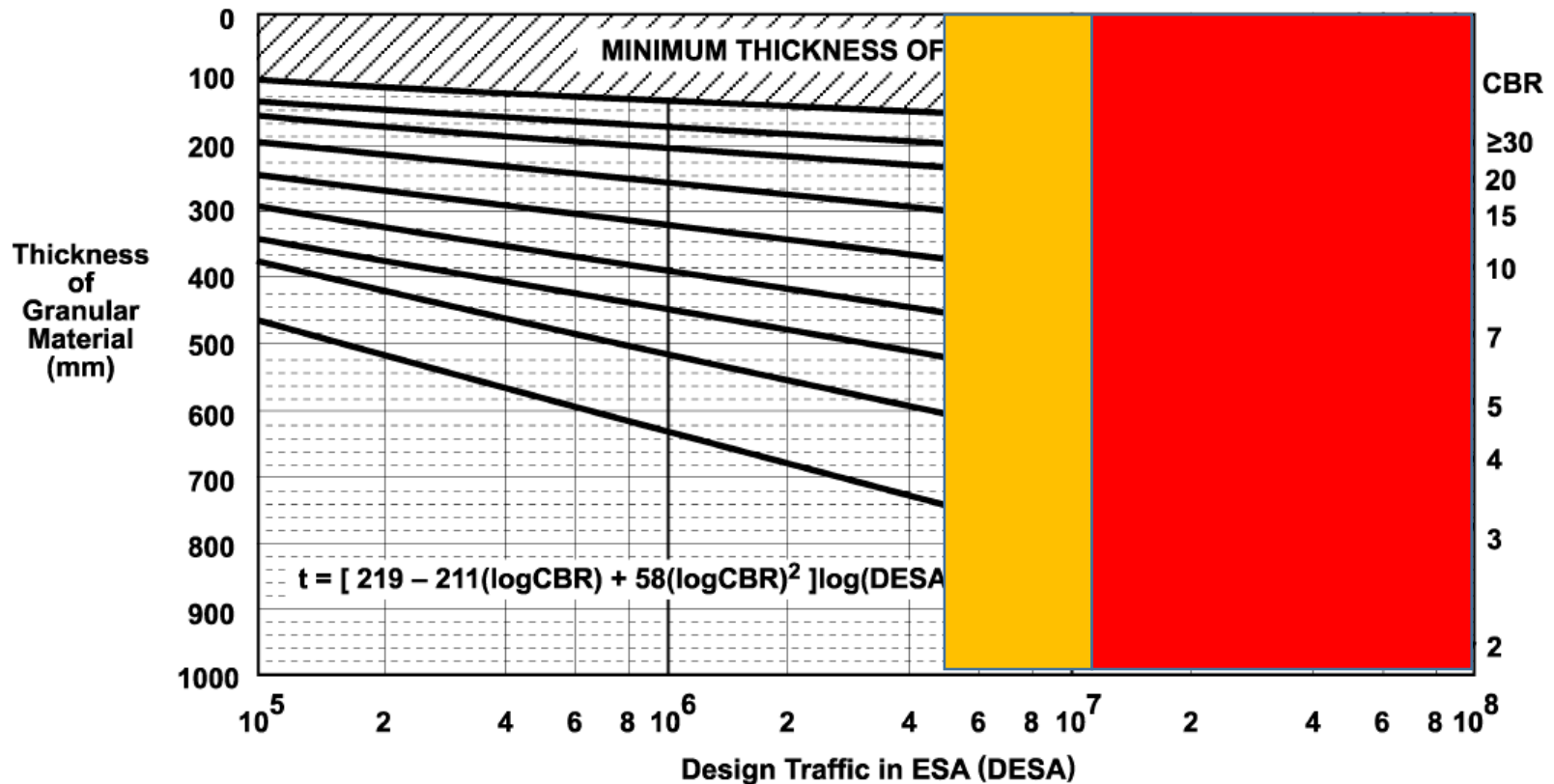


Figure 8.4: Design chart for granular pavements with thin bituminous surfacing

# ME approach – 2017 AC fatigue equation

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$$N = \frac{SF}{RF} \left[ \frac{6918(0.856V_b + 1.08)}{E^{0.36} \mu\epsilon} \right]^5$$

where

$N$  = allowable number of repetitions of the load-induced tensile strain

$\mu\epsilon$  = load-induced tensile strain at the base of the asphalt (microstrain)

$V_b$  = percentage by volume of bitumen in the asphalt (%)

$E$  = asphalt modulus (MPa)

$SF$  = shift factor between laboratory and in-service fatigue lives (presumptive value = 6)

$RF$  = reliability factor for asphalt fatigue (Table 6.16)

# 2017 AC fatigue equation in practice

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Asphalt

$$N_{ij} = \frac{1}{n} \times \frac{SF}{RF} \times \left[ \frac{6918(0.856V_b + 1.08)}{E^{0.36} \mu \varepsilon_{ij}} \right]^5$$

where

$N_{ij}$  = allowable number of repetitions of axle group type  $i$  with total load equal to the  $j^{th}$  load magnitude

$n$  = number of individual axles within axle group type  $i$  (e.g.  $n = 2$  for a tandem axle group)

$\mu \varepsilon_{ij}$  = load-induced tensile strain at the base of the asphalt (microstrain) caused by a single axle, with the same number of tyres as those used by the individual axles within axle group  $i$ , applying a load equal to the  $j^{th}$  load magnitude divided by  $n$  (microstrain)

# ME approach – calculate strains for all cases

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$$\mu\varepsilon_{ij} = \frac{L_{ij}}{n} \times \frac{\mu\varepsilon_{SAST,53}}{53} \quad \text{for single axle with single tyres} \quad (a)$$

$$\mu\varepsilon_{ij} = \frac{L_{ij}}{n} \times \frac{\mu\varepsilon_{SADT,80}}{80} \quad \text{for single axle with dual tyres} \quad (b)$$

where

$\mu\varepsilon_{ij}$  = load-induced strain caused by a single axle, with the same number of tyres as those used by the individual axles within axle group  $i$ , applying a load equal to the  $j^{th}$  load magnitude divided by  $n$  (microstrain)

$L_{ij}$  = magnitude of the  $j^{th}$  load applied to axle group  $i$  (kN)

$n$  = number of individual axles within axle group type  $i$  (e.g.  $n = 2$  for a tandem axle group)

$\mu\varepsilon_{SAST,53}$  = strain induced by a single axle with single tyres applying a load of 53 kN (microstrain)

$\mu\varepsilon_{SADT,80}$  = strain induced by a single axle with dual tyres applying a load of 80 kN – i.e. the Standard Axle (microstrain)

# ME approach – all case calculations

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- Requires response to load calculation for each load and axle type
- Using layered linear-elastic modelling
- Can linearly scale response from model
- Demonstrated not to significantly affect outcome

# 2017 AC fatigue equation – in use

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Asphalt

$$N_{ij} = \frac{1}{n} \times \frac{SF}{RF} \times \left[ \frac{6918(0.856V_b + 1.08)}{E^{0.36} \mu \varepsilon_{ij}} \right]^5$$

where

- $N_{ij}$  = allowable number of repetitions of axle group type  $i$  with total load equal to the  $j^{th}$  load magnitude
- $n$  = number of individual axles within axle group type  $i$  (e.g.  $n = 2$  for a tandem axle group)
- $\mu \varepsilon_{ij}$  = load-induced tensile strain at the base of the asphalt (microstrain) caused by a single axle, with the same number of tyres as those used by the individual axles within axle group  $i$ , applying a load equal to the  $j^{th}$  load magnitude divided by  $n$  (microstrain)



# ME damage caused by an axle group

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$$d_{ij} = \frac{e_{ij}}{N_{ij}}$$

where

$d_{ij}$  = damage caused by axle group  $i$  with total load equal to the  $j^{th}$  magnitude

$e_{ij}$  = expected number of repetitions of axle group  $i$  with total load equal to the  $j^{th}$  magnitude

$N_{ij}$  = allowable number of repetitions of axle group type  $i$  with total load equal to the  $j^{th}$  load magnitude

# ME Summing up the TLD damage

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$$D = \sum_{\text{all } i,j} d_{ij}$$

where

$D$  = total damage of the asphalt, cemented material or lean-mix concrete layer resulting from the design traffic

$d_{ij}$  = damage caused by axle group  $i$  with total load equal to the  $j^{\text{th}}$  magnitude

# ME allowable HV axle groups

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$$A_{HVAG} = \frac{N_{DT}}{D}$$

where

- $A_{HVAG}$  = allowable HVAG repetitions for the asphalt, cemented material or lean-mix concrete layer
- $N_{DT}$  = cumulative heavy vehicle axle groups traversing the design lane during the design period
- $D$  = total damage of the asphalt, cemented material or lean-mix concrete layer resulting from the design traffic (Equation 49)

# Converted back to allowable ESA

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$$A_{ESA} = \frac{N_{DT} \times ESA/HVAG}{D}$$

where

$A_{ESA}$  = allowable ESA repetitions for the asphalt, cemented material or lean-mix concrete layer

$N_{DT}$  = cumulative heavy vehicle axle groups traversing the design lane during the design period

$D$  = total damage of the asphalt, cemented material or lean-mix concrete layer resulting from the design traffic (Equation 49)

$ESA/HVAG$  = average ESA/HVAG for the design traffic load distribution (Section 7.6.2)

# Mechanistic Empirical approach not that hard



Critical Strains

$$\left( \frac{26}{1} \frac{\mu\varepsilon_{SAST,53}}{53} \right), \quad \left( \frac{45}{2} \frac{\mu\varepsilon_{SAST,53}}{53} \right)$$

Allowable groups is Sum of 
$$N_{ij} = \frac{1}{n} \times \frac{SF}{RF} \times \left[ \frac{6918(0.856V_b + 1.08)}{E^{0.36} \mu\varepsilon_{ij}} \right]^5$$

# Thickness limits for AC – using DESA

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WMAPT	≤ 25 °C	26–34 °C	≥ 35 °C
Design traffic loading limit (DESA)	4 × 10 <sup>8</sup>	2 × 10 <sup>8</sup>	10 <sup>8</sup>

$$N_{DT \text{ limit}} = \frac{DESA_{\text{limit}}}{(ESA/HVAG)}$$

where

$N_{DT \text{ limit}}$  = Upper limit of cumulative number of Heavy Vehicle Axle Groups over design period for use in the asphalt fatigue damage calculations

$DESA_{\text{limit}}$  = upper limit of the design traffic expressed as Equivalent Standard Axles (ESA) for use in the asphalt fatigue damage calculations (Table 7.9)

$ESA/HVAG$  = average number of ESA per HVAG from the project traffic load distribution

# Traffic loading - discussion

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NZ Transport Agency has

- 1600 Traffic Counting site – 1 site per 7 km
- 390 Continuously – 1site per 28 km
- 6 Weigh in Motion Site – 1 site per 1800 km
- Data averaged across sites
- Can estimate loading from AADT and %HCV
- Best estimates in RAMM

Australia has 200 Weigh in Motion Sites

- ESA/HCV ranges from 1 - 7

Questions also around “power laws”, reference loads/width and axle group equivalency.

# Learning outcomes - check

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- Austroads Guide to Pavement Technology Part:2 –New loading calculations for ME Design
- Why we are changing?
- What are we changing to?
- How is that different to old SAR/ESA?
- What you will need to do?
- Empirical designs keep old ESA approach.