

PSMC DOCUMENT

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Auckland Harbour Bridge
Resource Consents for Discharge of
Abrasive Blast Products

Annual Report

July 1996

Prepared

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1 INTRODUCTION

The following report has been prepared for the Auckland Regional Council in accordance with the special conditions of consent as set out in the Resource Consent. This is the second Annual Report.

The Resource Consents have been granted to Transit New Zealand for the discharge of abrasive blasting products from abrasive blasting of the Auckland Harbour Bridge under the following Discharge Permits.

- Discharge Permit No. 938557 for discharge to air
- Discharge Permit No. 938508 for discharge to water
- Discharge Permit No. 938862 for discharge to ground

All conditions of these discharge permits are being complied with. In accordance with the special conditions of consent the following details are discussed:

- The location and extent of blasting for the period 31 July 1995 to 31 July 1996.
- The estimated quantity (in kilograms) of abrasive blasting products generated and likely contaminants contained within the removed paint and the abrasive used.
- Confirmation of the quantity of abrasive blasting products recovered and disposed of.
- The quantity and type of corrosion inhibitors used during wet blasting.
- Details of the measures undertaken to avoid, remedy or mitigate any adverse environmental effect.
- Investigations into new paint technologies and other developments which will reduce the need for dry abrasive blasting.
- Results of a public survey taken to assess the effectiveness of the permit conditions.

2 EXTENT OF BLASTING

During the period August 1995 to July 1996 abrasive blasting operations have been carried out on the following areas of the bridge (see fig. 1).

Span 1 Abrasive blasting was carried out in this span between December 1995 - July 1996. The blast cleaning operation has been predominantly carried out south of Pier 1. 84% of the blasting carried out in this area was south of Pier 1. The remaining 16% completed north of Pier 1 was carried out on areas above the water. No blasting was carried out on areas above land.

The prevailing wind direction was north-easterly during December and January and south-westerly from February to July. During blasting north of Pier 1 the wind direction was predominantly from the north-east

Blasting consisted primarily of spot blasting areas of paint breakdown back to the zinc coating followed by sweep blasting. The total quantity of blasting abrasive spent on Span 1 was 21.5 tonnes of which 3.5 tonnes was spent north of Pier 1.

Span 2 Abrasive blasting was carried out in this span during August 1995. Blasting was confined to the eastern side of the overarch and consisted of spot blasting areas of paint breakdown followed by sweep blasting. Blasting was carried out on 13 days with the total quantity of abrasive spent being approximately 1.75 tonnes.

Span 3 Abrasive blasting was carried out in this span between August 1995 and May 1996. The total quantity of abrasive spent in this area was approximately 15.9 tonnes.

Span 4 No abrasive blasting was carried out in this span between August 1995 and July 1996.

Span 5 Abrasive blasting was carried out in this span between August 1995 and March 1996. The total quantity of blasting abrasive spent in this area was approximately 15.8 tonnes.

Span 6 Blasting was carried out in this span during April 1996. The wind direction during this period was from the north-east and south west. The total quantity of blasting abrasive spent in this area was 3.6 tonnes over a period of 10 days.

Span 7 Blasting was carried out in span 7 during May 1996. The prevailing wind direction during this period was from the south-west. The total quantity of abrasive used in this area was 3.1 tonnes over a period of 10 days.

East Extension During the period between 26 December 1995 and 10 January 1996 resurfacing of the steel deck on the east extension was carried out. Preparation for resurfacing the deck included abrasive blast cleaning to bare steel prior to application of a polyurethane membrane and surfacing material.

The total quantity of abrasive used was approximately 32 tonnes. The total surface area of deck cleaned was approximately 5,000 m².

The Contractor's operations have included the following measures to minimise any adverse environmental effects.

- signs and notices to inform the public of abrasive blasting schedules
- compressed air sweeping of the structure to remove debris
- covering of cesspits in the area of abrasive blasting
- repair of any damage caused to property.
- deployment of screens to reduce the spread of debris
- collection and environmentally safe disposal of debris from sealed public areas. No abrasive blasting debris has been found in these areas in the past year.
- limitation on abrasive blasting according to wind conditions. No blasting is undertaken in winds over 7m/s.

In summary the total quantity of abrasive used during the period August 1995 to July 1996 was as follows.

- North of Pier 1 3.5 tonnes over 19 days
- South of Pier 5 6.7 tonnes over 20 days
- Between Pier 1 and Pier 5 55 tonnes over 48 days

All blasting took place between the hours of 7.30 am and 4.30 pm. Refer Appendix A for further detailed breakdown of data.

The blasting abrasive being used for the blast cleaning of the structure is crushed basalt produced by MINTECH (NZ) LIMITED at their Waitakere Plant. This type of abrasive has been in use since the issuing of the Resource Consent in August 1994. The products used have SAE designations "Fineblast" and "Minblast". The abrasive contains no free silica.

The blasting abrasive used on the extension deck preparation consisted mostly of garnet (22 tonnes approx.). A smaller quantity of MINBLAST crushed basalt abrasive (8 tonnes) and steel shot (2 tonnes) was also used in this area.

The areas that have been abrasive blast cleaned were coated with the original paint system. This 5 coat system included three coats of zinc chromate primer over coated with 2 coats of micaceous iron oxide.

Since the type of blasting abrasive and the type of coatings being removed have remained unchanged since the resource consent was issued it is assumed that the composition of the blasting debris and likely concentration of contaminants will also remain unchanged.

Abrasive blast cleaning debris test results are detailed in the Central Laboratories Report 93-24731.

3 RECOVERY OF ABRASIVE BLAST DEBRIS

The Special Conditions of Consent require that "as much as practicable of the products from abrasive blasting used in the areas south of pier 5 and north of pier 1 is recovered". To minimise dispersion and drift and aid recovery the measures detailed in the previous annual report continue to be employed.

No debris has been deposited in these areas over the last year.

Abrasive blast cleaning in these areas is only carried out when wind conditions are suitable, ie. when the wind speed is below 7 m/s and the wind direction is away from the built up areas. Blasting in the areas north of Pier 1 and south of Pier 5 have been generally located away from any land spans and has not resulted in the deposition of blasting products on sealed public areas.

The use of garnet abrasive south of Pier 5 has also been effective in reducing problems of dust dispersion into public areas.

Where blasting products are deposited on sealed public areas the material is removed by suction sweeper and disposed of at the Northern Disposal Systems Special Waste Landfill at Greenmount.

Over the period August 1995 - July 1996 no corrosion inhibitors have been used during wet blasting. (Refer Appendix B for a statement from the Contractor).

4 ADDITIONAL MEASURES UNDERTAKEN TO AVOID, REMEDY OR MITIGATE ANY ADVERSE ENVIRONMENTAL EFFECTS

In addition to complying with the Conditions of Consent, Transit New Zealand and Works Consultancy Services Ltd have continued to explore options to

further minimise the adverse environmental effects of abrasive blasting on the areas surrounding the Auckland Harbour Bridge. These include:

- introduction of longer life coatings
- introduction of more "environmentally friendly" paint systems.
- the investigation of more environmentally friendly methods of paint removal.

4.1 ALTERNATIVE PAINT SYSTEMS

The current paint system being applied on the Auckland Harbour Bridge (AHB) is a four coat system consisting of two coats of high build zinc phosphate alkyd primer and two micaceous iron oxide topcoats. This system was introduced in August 1994. This coating system, together with numerous other generic types, are still under observation as part of our on-going paint trials.

The current philosophy with respect to coating application on the bridge is to spot blast areas of paint breakdown and leave sound paint intact, sweepblast the entire member and apply the new paint system over the old system. The change to the present system was prompted by the slow-drying characteristics of the oil based primers, concerns about occupational health (chromate inhibitors) and environmental safety, and the development of a more cost-effective system. The toxicity levels of the original system are as detailed in the 1995 Resource Consent Annual Report. The new system does not contain any toxic materials such as lead or chromates.

The paint trials (detailed in the 1995 Annual Report) continue to be monitored, however it is still too early to draw any firm conclusions as to which paint systems provide the best long term corrosion protection. Initial assessment of the systems indicates that alkyd systems are particularly suitable for painting of complex steelwork due to its good wetting characteristics resulting in reduced paint breakdown around sharp edges. A reduction in the amount of paint breakdown in these areas will have a corresponding reduction in the extent of blasting required. The use of high build coatings and high volume solid paints will reduce the number of coats, increase coating life and therefore reduce the frequency of recoating. In particular the chlorinated rubber system appears to exhibit these characteristics.

A new paint system is to be trialed on the bridge in Span 6. This is a polysiloxane epoxy that has a high volume of solids and excellent adhesion properties. It is expected that this system would reduce the frequency of recoating.

4.2 ALTERNATIVE PAINT REMOVAL TECHNIQUES

High Pressure Waterblasting

As a result of the successful waterblasting trial (discussed in the 1995 Annual Report), this method has since been used to remove excessive paint builds from the top of the bottom chords in spans 1 and 6.

Waterblasting has been very effective in the removal of brittle, high build films and will continue to be used on Span 1. However, there is still a requirement to carry out minimal abrasive blasting in these areas to provide the required surface profile for coating application. The quantity of blasting abrasive required with this method is substantially reduced in comparison to the current practice of full abrasive blasting.

Alternative Blasting Abrasive

We are currently trialing alternative blasting abrasive types in particular for use in the areas north of Pier 1 and south of Pier 5. These trials are still in the very early stages. The types of abrasive being considered are garnet and a low dust crushed basalt aggregate.

The garnet appears to be very successful in that it virtually eliminates the problem of dust containment and is more efficient for paint removal due to its greater hardness and angularity. This reduces the quantity of abrasive required to clean a painted surface to a particular standard and profile.

The chemical and mineralogical composition for the garnet abrasive is given below and a copy of the product data sheet is attached in the appendices.

Garnet	97% minimum
Quartz	Less than 0.5%
Limelite	Less than 2.5%
Monozite	Less than 0.25%
Magnetite	Nil
Gauranteed minimum purity	96%
Sodium Chloride content	Less than 50 ppm as soluble chloride

The cost of the garnet makes it prohibitive for use on the entire structure but may be a viable option for those areas where dust causes problems.

Crushed basalt is the type of abrasive currently being used but this new product is claimed to have a lower dust content.

5 PUBLIC SURVEY RESULTS

As required under the Special Conditions of Consent survey forms were sent out

to neighbouring property owners. The survey requested comments on the following:

- effectiveness of the screens
- the availability of information about the Contractor's programme
- the adequacy of the sweeping of the surrounding sealed areas
- the sufficiency of signage warning of possible hazards
- the effect of night blasting in the south anchorage area to reduce the nuisance caused to neighbours.

A total of 20 survey forms were distributed to neighbouring properties and businesses around Northcote Point and Westhaven. Of these only one form was returned. The comments made were generally of a positive nature. A copy of the original and returned survey form is attached in Appendix C.

The resource consent also requires that the Contractor advises residents and neighbours within 200 metre of their intention to carry out painting operations. A copy of this is attached in Appendix C.

Appendix A

Location/Time/Quantity of Abrasive Blast Media Used

ABRASIVE BLASTING DATA

MA 1357 Auckland Harbour Bridge 1995/96

DATE	Span	Work Hours		Wind Speed (m/s)			Abrasive			Controls	
		From	To	0830 hrs	1400 hrs	Dir	Used	Total	Recovered		
01-Jul-95	Weekend										
02-Jul-95	Weekend										
03-Jul-95	7	12:30	15:30	1.3	1.7	SW	175		175	0 screens	
04-Jul-95	3.7	08:15	14:30	1.1	0.5	SE	450		450	0 screens	
05-Jul-95	Humidity outside specifications										
06-Jul-95	3	08:30	16:15	3.6	4.1	SW	375		375	0 -	
07-Jul-95	2.3	08:30	16:15	4.3	5.1	SW	275	300	575	0 screens	
08-Jul-95	Weekend										
09-Jul-95	Weekend										
10-Jul-95									0		
11-Jul-95									0		
12-Jul-95									0		
13-Jul-95									0		
14-Jul-95									0		
15-Jul-95	Weekend										
16-Jul-95	Weekend										
17-Jul-95	3.5	08:15	16:00	3.1	3.9	SW	300	350	650	0 screens	
18-Jul-95	3.5	08:15	14:00	0.4	0	NE	150	200	350	0 screens	
19-Jul-95	Washdown										
20-Jul-95	3.5	08:15	16:00	2.7	2.4	SW	225	200	425	0 screens	
21-Jul-95	2.3.5	08:15	15:00	2.3	0	SW	225	175	150	550	0 screens
22-Jul-95	Weekend										
23-Jul-95	Weekend										
24-Jul-95	Humidity outside specifications										
25-Jul-95	2	08:15	13:30	2.3	4.2	NW	175		175	0 screens	
26-Jul-95	2	08:15	15:00	1.2	4.3	SW	150		150	0 screens	
27-Jul-95	2.3	08:30	14:45	4.6	4.3	SW	150	125	275	0 screens	
28-Jul-95	2.3.5	09:00	15:00	0.4	0	NE	125	100	125	350	0 screens
29-Jul-95	Weekend										
30-Jul-95	Weekend										
31-Jul-95	2.3.5	08:30	16:00	3.6	4.2	NE	125	225	200	550	0 screens
01-Aug-95	3	08:30	16:30	2.2	2.1	NE	300		300	0 screens	
02-Aug-95	3.5	08:15	15:30	2.6	4.7	NE	200	250	450	0 screens	
03-Aug-95											
04-Aug-95	2.3.5	08:15	16:15	1.1	2.6	NE	175	225	275	675	0 screens
05-Aug-95	Weekend										
06-Aug-95	Weekend										
07-Aug-95											
08-Aug-95	Washdown										
09-Aug-95	Washdown										
10-Aug-95											
11-Aug-95											
12-Aug-95	Weekend										
13-Aug-95	Weekend										
14-Aug-95	2	08:30	14:00	2.2	3.1	SW	150		150	0 -	
15-Aug-95	2.3	08:15	14:00	0.5	3.5	SW	200	225	425	0 screens	
16-Aug-95	2.3	08:15	16:00	2.7	4.2	SW	125	150	275	0 screens	
17-Aug-95	2.5	08:15	16:30	3.6	4.5	SW	200	200	400	0 screens	
18-Aug-95	2.5	08:15	16:00	4.8	3.7	SW	200	275	475	0 screens	
19-Aug-95	Weekend										
20-Aug-95	Weekend										
21-Aug-95	2.5	08:30	14:00	2.2	4.6	NW	125	350	475	0 screens	
22-Aug-95	2.3.5	08:30	16:15	1.6	1.9	NE	125	300	225	650	0 screens
23-Aug-95	3.5	08:30	14:00	0	2.2	NE	225	300	525	0 screens	
24-Aug-95	2.3.5	08:30	14:30	2.4	1.9	NW	100	175	200	475	0 screens
25-Aug-95	5	08:30	14:30	3.6	3.5	NW	225		225	0 screens	
26-Aug-95	Weekend										
27-Aug-95	Weekend										
28-Aug-95	2.5	08:30	14:00	3.8	4.7	SW	100	300	400	0 screens	
29-Aug-95	5	08:15	13:30	1.7	1.9	SW	325		325	0 screens	
30-Aug-95	5	09:00	15:00	2.3	2.2	SW	275		275	0 screens	
31-Aug-95	2.5	09:30	15:00	3.1	4.8	SW	425		425	0 screens	
01-Sep-95											
02-Sep-95	Weekend										
03-Sep-95	Weekend										
04-Sep-95	3.5	09:30	16:15	1.6	2.9	SW	400	100	500	0 screens	
05-Sep-95	Washdown										
06-Sep-95	Washdown										
07-Sep-95	3.5	08:30	14:30	4.8	5.2	SW	225	125	350	0 screens	
08-Sep-95	3.5	09:00	13:30	1.7	2.3	SW	200	125	325	0 screens	
09-Sep-95	Weekend										
10-Sep-95	Weekend										
11-Sep-95	3.5	08:15	15:00	2.3	2.7	NE	275	225	500	0 screens	

ABRASIVE BLASTING DATA

MA 1357 Auckland Harbour Bridge 1995/96

DATE	Span	Work Hours		Wind Speed (m/s)			Abrasive				Controls	
		From	To	0830 hrs	1400 hrs	Dir	Used	Total	Recovered			
12-Sep-95	3,5	08:30	15:15	0	1.6	NE	325	200	525	0	screens	
13-Sep-95	3	08:15	04:20	0	0.7	NE	175		175	0	screens	
16-Sep-95	Weekend											
17-Sep-95	Weekend											
19-Sep-95	Washdown											
20-Sep-95	3,5	10:30	13:50	1.1	0.9	NE	225	150	375	0	screens	
21-Sep-95	3,5	08:30	16:00	1.6	2.3	NE	300	325	625	0	screens	
22-Sep-95	5	09:30	03:50	3.7	3	NE	175		175	0	screens	
23-Sep-95	Weekend											
24-Sep-95	Weekend											
25-Sep-95	2,3	08:30	16:00	0.6	-	NE	650		650	0	-	
26-Sep-95	3	08:15	16:15	3.1	2.7	NE	525		525	0	-	
28-Sep-95	3	08:15	16:30	2.2	2.4	NE	525		525	0	-	
29-Sep-95	3	08:15	13:00	1.6	1.8	NE	325		325	0	-	
30-Sep-95	Weekend			Weekend			Weekend				Weekend	
01-Oct-95	Weekend			Weekend			Weekend				Weekend	
02-Oct-95	2,3	09:00	14:30	2.2	2.6	SW	350		350	0	screens	
03-Oct-95	3,5	08:30	13:00	0.8	1.7	SW	275		275	0	screens	
04-Oct-95	3	08:15	14:00	1.9	2.6	SW	225		225	0	screens	
06-Oct-95	2	08:30	16:00	2.2	3.7	NE	275		275	0	-	
07-Oct-95	Weekend											
08-Oct-95	Weekend											
09-Oct-95	Humidity outside specifications											
10-Oct-95	3	08:30	14:00	3.7	4.3	SW	275		275	0	screens	
11-Oct-95	2	08:00	16:30	4.7	5.1	SW	175		175	0	screens	
12-Oct-95	5	08:15	14:15	4.8	3.7	SW	175		175	0	screens	
13-Oct-95	5	08:30	15:00	1.6	2.2	NE	125		125	0	screens	
14-Oct-95	Weekend											
15-Oct-95	Weekend											
16-Oct-95	Humidity outside specifications											
17-Oct-95	Humidity outside specifications											
19-Oct-95	Humidity outside specifications											
20-Oct-95	1	09:00	15:15	1.7	1.4	SW	125		125	0	-	
21-Oct-95	Weekend											
22-Oct-95	Weekend											
23-Oct-95	Public Holiday											
24-Oct-95	5	08:15	14:30	0.7	1.1	SW	275		275	0	-	
25-Oct-95	Humidity outside specifications											
26-Oct-95	5	08:00	14:00	2.1	1.7	NE	200		200	0	-	
27-Oct-95	5	08:50	16:00	2.6	3.1	NE	275		275	0	-	
28-Oct-95	Weekend											
29-Oct-95	Weekend											
30-Oct-95	Humidity outside specifications											
31-Oct-95	5	09:00	13:30	3.8	4.1	NE	300		300	0	-	
01-Nov-95	3,5	09:30	13:30	1.8	2.2	SW	325	300	625	0	-	
02-Nov-95	3,5	08:15	14:00	3.1	2.9	SW	200	300	500	0	-	
03-Nov-95	3,5	08:30	13:00	0.8	2.6	SW	350	275	625	0	-	
04-Nov-95	Weekend											
05-Nov-95	Weekend											
06-Nov-95	3	08:15	16:00	2.7	1.6	SW	400		400	0	-	
07-Nov-95	5	08:30	16:15	2.6	2.1	NE	375		375	0	-	
08-Nov-95	1,3,5	08:30	16:15	0.7	1.6	SW	300	400	200	900	0	-
09-Nov-95	Humidity outside specifications											
10-Nov-95	3	08:15	16:15	2.1	1.8	SW	475		475	0	-	
11-Nov-95	Weekend											
12-Nov-95	Weekend											
13-Nov-95	1	08:30	13:00	2.1	1.6	SW,NE	100		100	0	-	
14-Nov-95	Washdown											
15-Nov-95	3	08:15	14:00	1.1	1.7	S	375		375	0	-	
17-Nov-95	3	08:30	16:00	1.7	0.8	SW	325		325	0	-	
18-Nov-95	Weekend											
19-Nov-95	Weekend											
20-Nov-95	Humidity outside specifications											
21-Nov-95	3	08:30	14:15	2.7	3.1	SW	300		300	0	-	
22-Nov-95	3	08:30	14:00	2.9	3.1	NE	275		275	0	-	
23-Nov-95	3	08:30	16:00	4.3	3.8	NE	350		350	0	-	

ABRASIVE BLASTING DATA

MA 1357 Auckland Harbour Bridge 1995/96

DATE	Span	Work Hours		Wind Speed (m/s)			Abrasive			Controls	
		From	To	0830 hrs	1400 hrs	Dir	Used	Total	Recovered		
06-Feb-96	Public Holiday										
07-Feb-96	1/Gas Pipe	07:55	14:20	0	2.9	NW	300	50	350	0	
08-Feb-96	Washdown	Pier 3 to South Anchorage									
09-Feb-96	Washdown	Extensions									
10-Feb-96	Weekend										
11-Feb-96	Weekend										
12-Feb-96	1	07:55	16:05	1.1	2.8	NE	275		275	0	
13-Feb-96	1	13:00	16:15	0	1.1	SW	175		175	0	
14-Feb-96	1	08:00	16:00	0	1.7	SW	350		350	0	
15-Feb-96	1	07:55	15:30	2.7	3.2	SW	200		200	0	
16-Feb-96	5	08:00	14:35	0.7	0	SW	325		325	0	
17-Feb-96	Weekend										
18-Feb-96	1			1.1	1.5	SW	575		575		
19-Feb-96	5			0	1.7	SW	350		350	0	
20-Feb-96	5			0.7	-	SW	325		325	0	
21-Feb-96	5	08:20	14:50	0.7	0.9	SW	275		275	0	
22-Feb-96	Washdown	Span 3 / North Viaduct									
23-Feb-96	5	08:15	16:05	0.5	1	SW	250		250	0	
24-Feb-96	Weekend										
25-Feb-96	1	14:40		6.2	5.1	NE	250		250		
26-Feb-96	2,3,5	08:00	15:30	2.7	2.5	E	100	175	275	550	0
27-Feb-96	2,3,5	08:20	16:05	1.9	3.7	SW	75	175	275	525	0
28-Feb-96	2,3	09:00	15:00	2.7	3.5	SW	100	175	275	0	
29-Feb-96	2,3	08:05	14:40	0	0.5	SW	175	125	300	0	
01-Mar-96	1,2	08:05	14:15	0	0.5	NE	150	175	325	0	
02-Mar-96	Weekend										
03-Mar-96	1	09:30	12:15	0	2.7	SW	225		225		
04-Mar-96	1,3	08:00	14:50	0.5	1.1	SW	325	175	500	0	
05-Mar-96	1,3	08:05	15:30	0	0.5	NE	450	125	575	0	
06-Mar-96	1,3	08:05	14:55	1.7	5	SE	100	200	300	0	
07-Mar-96	1,3	08:05	15:25	0.5	2.6	NE	300	150	450	0	
08-Mar-96	1	07:55	15:10	0.5	1.5	NE/SW	225		225	0	
09-Mar-96	Weekend										
10-Mar-96	Weekend										
11-Mar-96	1,3,5	08:10	15:05	2.7	4.8	NE/SE	275	150	375	800	0
12-Mar-96	1,3,5	07:55	15:45	0.5	4.5	NE/SW	275	150	325	750	0
13-Mar-96	3	08:30	16:10	1.7	-	SW	150		150	0	
14-Mar-96	1,3,5	09:00	14:45	-	0.5	NW	100	150	325	575	0
15-Mar-96	1,5	08:05	15:15	0.5	3.5	SW	250	325	575	0	
16-Mar-96	Weekend										
17-Mar-96	Weekend										
18-Mar-96	1,3,5	08:10	15:25	0.5	3	SW	100	125	275	500	0
20-Mar-96	Washdown										
21-Mar-96	3,5	09:45	16:10	0.8	1.3	NE	150	225	375	0	
22-Mar-96	1	09:50	16:00	0.5	-	NE	125		125	0	
23-Mar-96	Weekend										
25-Mar-96	3	10:00	14:35	0.5	1	SW	150		150	0	
26-Mar-96	1	08:00	15:30	0.5	0.5	SW	100		100	0	
27-Mar-96	Washdown										
28-Mar-96	1,3	07:45	16:00	0.5	0.5	NE	75	150	225	0	
29-Mar-96	1	07:55	16:00	1.5	1.5	NE	125		125	0	
30-Mar-96	Weekend										
31-Mar-96	Weekend										
01-Apr-96	Washdown										
02-Apr-96	1,3	08:15	15:15	2.5	3.8	NW/W	150	75	225	0	
03-Apr-96	1,3	08:00	15:00	1.2	2.8	NW	300	75	375	0	
04-Apr-96	1	11:30		2.78	3.8	W	300		300	0	
05-Apr-96	Public Holiday										
06-Apr-96	Weekend										
07-Apr-96	Weekend										
08-Apr-96	Public Holiday										
09-Apr-96	1	08:00		0	0	-	175		175	0	
10-Apr-96	6								0	0	
11-Apr-96	1,3,6			1.5	1.5	NE	175	125	325	625	0
12-Apr-96	1,6			1	1	NE	150	825	975	0	
13-Apr-96	Weekend			Weekend			Weekend			Weekend	
14-Apr-96	Weekend			Weekend			Weekend			Weekend	
15-Apr-96	1,3,6	09:30	15:25	1.5	2.8	SW	275	175	450	900	0
16-Apr-96	1,3	08:30	15:00	0.5	0.5	NE	275	125	400	0	
17-Apr-96	1,3,6	10:15	15:15	0.5	1	SW/NE	275	125	500	900	0

ABRASIVE BLASTING DATA

MA 1357 Auckland Harbour Bridge 1995/96

DATE	Span	Work Hours		Wind Speed (m/s)			Abrasive			Controls
		From	To	0830 hrs	1400 hrs	Dir	Used	Total	Recovered	
30-Jun-96	Weekend									
01-Jul-96								0	0	
02-Jul-96								0	0	
03-Jul-96								0	0	
04-Jul-96								0	0	
05-Jul-96								0	0	
06-Jul-96	Weekend									
07-Jul-96	Weekend									
08-Jul-96								0	0	
09-Jul-96								0	0	
10-Jul-96								0	0	
11-Jul-96								0	0	
12-Jul-96								0	0	
13-Jul-96	Weekend									
14-Jul-96	Weekend									
15-Jul-96								0	0	
16-Jul-96								0	0	
17-Jul-96								0	0	
18-Jul-96								0	0	
19-Jul-96								0	0	
20-Jul-96	Weekend									
21-Jul-96	Weekend									
		Av. Wind Speed		1.70	2.33	Total Quantitv Us		69575	0	

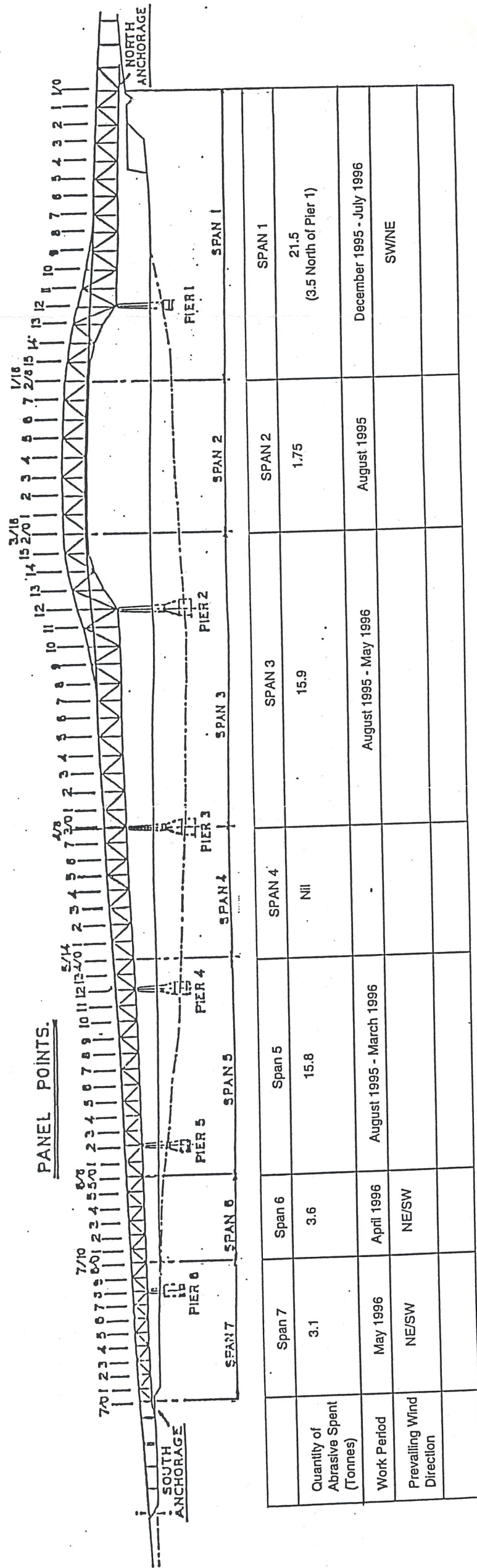


FIGURE 1 : Location and Extent of Abrasive Blasting on the Auckland Harbour Bridge (July 1995 - July 1996)

INDUSTRIAL MINERALS (N.Z.) LTD
53 VICTORIA ST, ONEHUNGA
P.O. BOX 13481, ONEHUNGA
AUCKLAND, NEW ZEALAND
PHONE (09) 636 4785
FAX (09) 636 4792



GARNET

Garnet belongs to Almandite variety. Naturally occurring mineral in the beach sands.

- Grade A : -12 to + 18 BSS Mesh (1.40mm to 0.85mm)
- Grade B : -18 to + 36 BSS Mesh (0.85mm to 0.425mm)
- Grade C : -36 to + 52 BSS Mesh (0.425mm to 0.30mm)
- Grade D : -36 to + 72 BSS Mesh (0.425mm to 0.212mm)
- Grade E : -72 to +100 BSS Mesh (0.212mm to 0.160mm)

Also available in any sieve combination (e.g. -12mm to +36mm, -18mm to +52mm etc.)

Note: We are also in a position to supply Garnet Sand finer than 150 B.S. Mesh from April 1992 onwards.

Physical Properties:

- Hardness : 6.5 to 7 in Moh's Scale of Hardness
- Specific Gravity : 4.5

Chemical and Mineralogical Composition:

- Garnet : 97% minimum
- Quartz : Less than 0.5%
- Limenite : Less than 2.5%
- Monozite : Less than 0.25%
- Magnetite : Nil
- Guaranteed Minimum Purity : 96% Garnet
- Sodium Chloride Content : Less than 50 ppm as soluble chloride

Sieve Analysis:

Typically in all the grades 100% will pass through the upper mesh and minimum 75% retained on the lower mesh.

Quantity:

We can supply up to 500 MT per month in each grade except Grade A and E.

Packing:

Packing in HDPE/JUTE 25/50kg bags or once used one tonne Jumb bags.

Appendix B

Confirmation That No Corrosion
Inhibitors Are Used

NOTICE TO ENGINEER

Consecutive No 85

CLIENT: Transit NZ

CONSULTANT: Works Consultancy Services - Auckland

CONTRACT: Auckland Harbour Bridge - Maintenance Contract

RESOURCE CONSENT

IN ACCORDANCE WITH NTC 178 I CAN CONFIRM THAT NO
CORROSION INHIBITORS HAVE BEEN ON THE AUCKLAND HARBOUR BRIDGE

PLEASE FIND ENCLOSED COPIES OF:

- NOTICE TO NEIGHBOURS ADVISING OF OPERATIONS
- SURVEY FORM
- ONE ONLY SURVEY RETURNED TO THIS OFFICE.

Issued by hand / post / fax

G Osbaldiston

21/7/96

G Osbaldiston. Project Manager

Appendix C
Public Notices

24 June 1996

SERCO

Resource Consent Survey

Dear Neighbour,

In accordance with the Resource Consent granted to Transit NZ for Auckland Harbour Bridge Maintenance we are required to survey our neighbours to test the effectiveness of our work practices and to check on whether you have been inconvenienced by any of our operations.

To that end, we would appreciate your comments regarding any inconvenience that may have been caused by our maintenance activities.

Have you been effected by any sandblasting media drifting into your airspace?

Is sufficient information available to inform you of our painting programme?

Has any sandblasting debris caused a problem on the streets surrounding the bridge?

Is there sufficient signage in place to warn of possible hazards?

Any other comments?

Name: _____

Signature: _____

Address: _____

Date: _____

24 June 1996

SERCO

Dear Neighbour,

AUCKLAND HARBOUR BRIDGE MAINTENANCE

In accordance with the conditions of the Resource Consent granted to Transit NZ for the above work, this letter is to inform you of our painting programme and our intentions over the coming months.

- North: We are currently working at the South end of Span 1 underneath the bridge deck and as this work is completed will be moving North towards the North anchorage. All of span 1 is required to be repainted by August 1997.
- South: We are currently working on a paint trial in Span 6 but this has been delayed while we wait for some plant to be repaired. In the meantime, and while the weather is unsuitable, we will be working inside the box extensions.

Concurrently we are continuing to work on the overarch area, mainly in span 3.

The other ongoing activity is the regular washing of the bridge with fresh water. This project continues on a year-round basis.

Like all programmes, ours is subject to change, mainly because of unsuitable weather conditions, but we will endeavour to keep you informed of our plans.

Please feel free to contact us at the above address should you have a problem with our maintenance operations or are inconvenienced in any way.

Yours faithfully,

Graham Osbaldiston
Project Manager

Appendix D
Public Survey Replies

NORTH COTE

26 JUNE 1996.

MR GRAHAM OSBALDISTON
SERCO
PO BOX 33-908
TAKAPUNA
AUCKLAND 9

RECEIVED
28 JUN 1996
HARBOUR BRIDGE

DEAR MR OSBALDISTON:

RE:- AUCKLAND HARBOUR BRIDGE
ENVIRONMENTAL COMPLIANCE

I RETURN YOUR RESOURCE CONSENT SURVEY ONLY COMPLETED.

THERE IS A MATTER STILL OUTSTANDING.

I ENCLOSE COPY OF LETTER DATED 28 JUNE 1995
FROM OUR CONSULTANTS METRO PLANNING AND
A LETTER DATED 6 SEPTEMBER 1995 IN RESPONSE
TO METRO'S LETTER.

METRO'S LETTER CONTAINS A PARAGRAPH ABOUT
NOXIOUS WEEDS AND DEBRIS ALONG OUR EASTERN
FENCELINE. IF YOU REFER TO THE FINAL PARAGRAPH
OF TRANSIT NEW ZEALAND'S LETTER, YOU WILL
SEE THAT SERCO HAVE ADVISED TRANSIT NEW ZEALAND
THAT THEY DO NOT OWN THE PROPERTY IN QUESTION
BUT THAT IT IS OWNED BY NORTH SHORE CITY COUNCIL
AND THEREFOR THEIR RESPONSIBILITY. THIS IS INCORRECT.

I ENCLOSE COPY OF ORIGINAL SURVEY PLAN
s9(2)(a) TAKEN BY
THE AUCKLAND HARBOUR BRIDGE AUTHORITY. LOT 33
IS CLEARLY MARKED AHBA. WOULD YOU PLEASE
ADVISE TRANSIT NEW ZEALAND THAT THIS PROPERTY
IS THEIR RESPONSIBILITY AND HAS BEEN NEGLECTED
SINCE THEY ASSUMED OWNERSHIP.

I AWAIT YOUR REPLY

Yours sincerely

24 June 1996

SERCO

Resource Consent Survey

Dear Neighbour,

In accordance with the Resource Consent granted to Transit NZ for Auckland Harbour Bridge Maintenance we are required to survey our neighbours to test the effectiveness of our work practices and to check on whether you have been inconvenienced by any of our operations.

To that end, we would appreciate your comments regarding any inconvenience that may have been caused by our maintenance activities.

Have you been ^a affected by any sandblasting media drifting into your airspace? } *not applicable. You are working on the South side*

Is sufficient information available to inform you of our painting programme? **YES**

Has any sandblasting debris caused a problem on the streets surrounding the bridge? **NOT IN PRINCES STREET**

Is there sufficient signage in place to warn of possible hazards? **YES.**

Any other comments? *We are pleased that the graffiti has been removed from the bridge in Princes Street but it was allowed to remain far too long. Princes Street is a residential area and all of us who have our properties graffitied have an obligation to remove it as soon as possible. Leaving it only encourages more graffiti.*

Name: s9(2)(a)

Signature: [Redacted]

Address: [Redacted]

Date: June 26, 1996.

Not related to resource consent but Princes Street is poorly lit under the bridge. I am sure it does not comply with lighting standards required by local authorities. Could we please have an improvement?